

REGULATION III - CONTROL OF AIR CONTAMINANTS

RULE 345 VEHICLE AND MOBILE EQUIPMENT COATING

INDEX

SECTION 100 - GENERAL

- 101 PURPOSE
- 102 APPLICABILITY

SECTION 200 - DEFINITIONS

- 201 AUTOMATIC GUN-CLEANING MACHINE (GUN CLEANER)
- 202 AUTOMOBILE/LIGHT DUTY VEHICLE
- 203 COATING AS APPLIED
- 204 CONVENTIONAL AIR ATOMIZED SPRAY (SYSTEM)
- 205 DAY
- 206 DEPARTMENT
- 207 DETAILING GUNS AND TOUCH-UP GUNS
- 208 DILUENT
- 209 ELECTROSTATIC APPLICATION
- 210 EMISSION CONTROL SYSTEM (ECS)
- 211 ENAMEL
- 212 EXEMPT COMPOUND
- 213 FLEXIBLE PLASTIC
- 214 HARDENER
- 215 HEAVY TRUCK
- 216 HEAVY DUTY VEHICLE
- 217 HIGH-VOLUME LOW PRESSURE (HVLP) APPLICATION
- 218 LACQUER
- 219 LOW PRESSURE GUN
- 220 MIXING INSTRUCTIONS
- 221 MOBILE EQUIPMENT
- 222 MULTI-COLORED TOPCOAT
- 223 NON-PRECURSOR ORGANIC COMPOUND (EXEMPT COMPOUND)
- 224 PRETREATMENT WASH PRIMER

- 225 PRIMER
- 226 PRIMER-SEALER
- 227 PRIMER-SURFACER
- 228 REDUCER
- 229 REFINISH, REFINISHING
- 230 SINGLE-STAGE TOPCOAT
- 231 SPECIALTY COATING
- 232 SPOT REPAIR ON A HEAVY TRUCK
- 233 SURFACE PREPARATION AND SURFACE CLEANING FLUIDS
- 234 STRIPPERS
- 235 THINNER
- 236 THREE-STAGE TOPCOAT
- 237 TOPCOAT
- 238 TOUCH UP COATING
- 239 TWO-STAGE TOPCOAT
- 240 VEHICLE REFINISHING COATING COMPONENT
- 241 VEHICLE REFINISHING OPERATION
- 242 VOC CONTENT
- 243 VOLATILE ORGANIC COMPOUND (VOC)

SECTION 300 - STANDARDS

- 301 LIMITATIONS: VOC CONTENT OF REFINISH COATINGS FOR LIGHT DUTY VEHICLES
- 302 REFINISHING HEAVY DUTY TRUCKS AND TRUCK-TRAILERS
- 303 COATING NEW SURFACES & REFINISHING HEAVY VEHICLES
- 304 MIXING REQUIREMENTS
- 305 SURFACE-PREPARATION AND SURFACE-CLEANING FLUIDS
- 306 MAINTENANCE
- 307 PAINT GUN REQUIREMENTS AND LIMITS
- 308 EMISSION CONTROL SYSTEM
- 309 CLEANUP AND CLEANING SUPPLY AND APPLICATION EQUIPMENT
- 310 GUN CLEANING MACHINES
- 311 STORAGE AND DISPOSAL OF VOC AND VOC-CONTAINING MATERIAL
- 312 EXEMPTIONS

SECTION 400 - ADMINISTRATIVE REQUIREMENTS

- 401 ECS SCHEDULE
- 402 THE RESPONSIBILITIES OF LARGE USERS
- 403 JOBBERS/SUPPLIERS RECORDKEEPING RESPONSIBILITY FOR
REFINISHES
- 404 WEIGHT EXCLUSION

SECTION 500 - MONITORING AND RECORDS

- 501 RECORDKEEPING AND REPORTING
- 502 COMPLIANCE DETERMINATION
- 503 FORMULAS
- 504 EMISSION CONTROL SYSTEM (ECS) AND RELATED SYSTEM
OPERATING REQUIREMENTS
- 505 TEST METHODS ADOPTED BY REFERENCE

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**MARICOPA COUNTY
AIR POLLUTION CONTROL REGULATIONS**

REGULATION III - CONTROL OF AIR CONTAMINANTS

**RULE 345
VEHICLE AND MOBILE EQUIPMENT COATING**

SECTION 100 - GENERAL

101 PURPOSE: To limit emissions of volatile organic compounds (VOCs) from the surface preparation and coating of highway vehicles and mobile equipment.

102 APPLICABILITY:

102.1 The provisions of this rule apply to the coating of any vehicle or mobile equipment able to travel or be drawn upon a highway, except for Original Equipment coatings at light-duty vehicle manufacturing plants. A summary is provided by the following directory:

DIRECTORY OF THE REGULATIONS THAT APPLY TO NEW FINISHES & TO REFINISHES

| <u>Type of Vehicle</u> ▼ | <u>Applicable Regulation for Original Equipment Coating and Coating on Never-Coated Surface</u> ▼ | <u>Applicable Regulation for Refinishing</u> ▼ |
|---|---|---|
| Car, pickup, minivan, & light-duty utility vehicle, or their chassis, produced on large assembly lines; i.e., included by code #33611 in NAICS, as incorporated by reference in subsection 505.3. | New Source Performance Standard for cars & light-duty vehicles made on assembly lines, subpart MM, 40 CFR 60, as incorporated by reference in Rule 360. | Table 1 (of this rule) (vehicle bodies, cabs, and chassis only) |
| Car, pickup, minivan, or light-duty utility vehicle NOT produced on large assembly lines; all motorcycles and golf-carts. | Table 3 (of this rule) | Table 1 (vehicle bodies, cabs, and chassis only) |
| All vehicles that qualify as "heavy trucks", as defined by §215 of this rule, (buses, large trucks, tractor/trailers, etc.) | Table 3 | Table 2 (of this rule) (vehicle bodies, cabs, chassis & their trailers) |
| All heavy duty vehicles that do not qualify as "heavy trucks", and all mobile equipment | Table 3 | Table 3 except for pretreatment wash |
| *Small never coated surfaces on a coated vehicle being refinished are subject to Table 2 or §302.3. | | |

102.2 Non-Applicability:

- a. This rule does not apply to materials that contain 2.0% or less VOC by either weight or volume, or have less than 0.17 lbs VOC per gallon (20 g/liter) material VOC content, as determined by the formula in subsection 503.3.
- b. This rule does not apply to the coating of separate vehicle parts or mobile equipment parts that have never been installed since manufacture or remanufacture, unless they are current replacements for a defective/missing body part and are being coated in the course of refinishing the vehicle body they will become part of.

102.3 NSPS & NESHAP: In addition to this rule, facilities may be subject to New Source Performance Standards (NSPS) in Rule 360 and/or to National Emission Standards for Hazardous Air Pollutants (NESHAP) in Rule 370 of these Rules and Regulations.

SECTION 200 - DEFINITIONS: For the purpose of this rule, the following definitions shall apply:

- 201 AUTOMATIC GUN-CLEANING MACHINE (GUN CLEANER)** - A machine which, after being loaded, cleans paint spray-guns without the assistance of a person.
- 202 AUTOMOBILE/LIGHT DUTY VEHICLE** - A vehicle manufactured by a facility that is designated by code 33611 of the 1997 North American Industrial Classification System (NAICS), as incorporated by reference in subsection 505.3. This comprises only vehicles manufactured by a large production-line facility that makes the following complete vehicles or chassis [for such vehicles]: automobile, light duty van, light duty motor home, pick-up truck, and/or utility vehicle.
- 203 COATING AS APPLIED** - Refers to coating at the time immediately prior to its application, including any final addition of solvent to the coating before such coating is applied.
- 204 CONVENTIONAL AIR ATOMIZED SPRAY (SYSTEM)** - A spray which is atomized with air in a system designed to exceed 25 psig (1.7 bar) at the center of the spray-gun tip and which is not used with an electrostatic transfer system.
- 205 DAY** - A period of 24 consecutive hours beginning at midnight.
- 206 DEPARTMENT** - The Maricopa County Environmental Services Department.
- 207 DETAILING GUNS AND TOUCH-UP GUNS** - Small air spray devices, including air brushes, that operate at no greater than 6 cfm (170 liters per minute) air flow and no greater than 50 psig (3.4 bar) air pressure and are used to coat small areas.
- 208 DILUENT** - For the purposes of this rule, any fluid in or added to a coating such as thinner, retarder, reducer, solvent, or drying accelerator which solubilizes, adjusts concentration, viscosity, flow, or drying rates and which evaporates as the coating film solidifies and cures.

- 209 ELECTROSTATIC APPLICATION** - A method of applying coating by electrically charging coating droplets or particles with an electrical device, causing their deposition onto a substrate by electrostatic attraction.
- 210 EMISSION CONTROL SYSTEM (ECS)** - A system, approved in writing by the Control Officer, designed and operated in accordance with good engineering practice to reduce emissions of volatile organic compounds. Such system consists of an emissions collection subsystem and an emissions processing subsystem.
- 211 ENAMEL** - Any non-lacquer topcoat.
- 212 EXEMPT COMPOUND** - See **NON-PRECURSOR ORGANIC COMPOUND**
- 213 FLEXIBLE PLASTIC** - A surface or part made of solid (non-rubber) polymer designed to withstand significant deformation without damaging it for its intended use.
- 214 HARDENER** - A coating component specifically designed to promote a faster cure of an enamel finish.
- 215 HEAVY TRUCK** - Any cab/tractor, truck, van, bus, or motorhome with a manufacturer's gross vehicle weight rating of 8600 lbs or more that is licensable for highway travel; this includes any trailer or semi-trailer that is equipped to be pulled by any such cab/tractor, truck, or van.
- 216 HEAVY DUTY VEHICLE** - Any highway vehicle, except for an automobile/light-duty vehicle as defined in Section 202. This includes, but is not limited to, all vehicular products manufactured under NAICS code 3362, such as trailers, buses, canopies, and the following: trucks, construction equipment, and recreational vehicles.
- 217 HIGH-VOLUME LOW PRESSURE (HVLP) APPLICATION** - A type of coating spray system in which the final air pressure does not exceed 10 psig (67 kilopascals) and which depends on relatively large volumes of air to atomize the coating.
- 218 LACQUER** - A coating which becomes or remains soft when subjected to heat (thermoplastic), which dries primarily by solvent evaporation, and which is resolvable in its original solvent.
- 219 LOW PRESSURE GUN** - An air atomized spray gun which by design functions best at tip pressures below 10 psig (0.7 bar), measured according to subsection 502.4, and for which the manufacturer makes no written claims that the gun can be used effectively above 12 psig (0.8 bar).
- 220 MIXING INSTRUCTIONS** - The coating or coating component manufacturer's or importer's specification of the quantities of coating components for mixing a coating.
- 221 MOBILE EQUIPMENT** - Any equipment that is physically capable of being driven or drawn upon a highway including, but not limited to, the following types of equipment: construction vehicles (such as mobile cranes, bulldozers, concrete mixers); farming equipment (such as wheel tractor, plow, pesticide sprayer); hauling equipment (such

as truck trailers, utility bodies, camper shells); and miscellaneous equipment (such as street cleaners, golf carts, all terrain vehicles {ATVs}, mopeds) etc.

- 222 MULTI-COLORED TOPCOAT** - A topcoat that exhibits more than one color, is packaged in a single container, and camouflages surface defects on areas of heavy use, such as cargo beds and other surfaces of trucks and other utility vehicles.
- 223 NON-PRECURSOR ORGANIC COMPOUND (EXEMPT COMPOUND)** - Any of the organic compounds which have been designated by the EPA as having negligible photochemical reactivity. EPA designates such compounds as "exempt". A listing of these compounds is found in Rule 100.
- 224 PRETREATMENT WASH PRIMER** - A primer that contains a minimum of 0.5 percent acid by weight that is applied directly to bare metal surfaces to provide corrosion resistance and to promote adhesion of subsequent coatings.
- 225 PRIMER** - Any coating applied prior to the application of a topcoat for the purpose of corrosion resistance and/or adhesion.
- 226 PRIMER-SEALER** - Any coating applied prior to the application of a topcoat for the purpose of corrosion resistance, adhesion of the topcoat, and/or color uniformity and to promote the ability of an undercoat to resist penetration by the topcoat.
- 227 PRIMER-SURFACER** - Any coating applied prior to the application of a topcoat for the purpose of filling surface imperfections in the substrate, corrosion resistance, and/or adhesion of the topcoat.
- 228 REDUCER** - Any solvent used to thin enamels.
- 229 REFINISH, REFINISHING** - Recoating previously paint-finished parts of a motorcycle or of the body of an automobile/light duty vehicle. The body does not include mechanical parts or chassis, except as they are incorporated into the surface of the body, such as a motor-driven mirror assembly and coated underbody.
- 230 SINGLE-STAGE TOPCOAT** - A topcoat consisting of only a single coating formulation applied in one or more coats.
- 231 SPECIALTY COATING** - Any coating that is specifically designated by the coating manufacturer as being one or more of the following:
- 231.1 Adhesion Promoter** - A coating designed to facilitate the bonding of a primer or topcoat on surfaces such as trim moldings, door locks, and door sills, where sanding is impracticable, and on plastic parts and the edges of sanded areas.
- 231.2 Bright Metal Trim Repair Coating** - A coating applied directly to chrome-plated or other bright metal surface(s) to attain a desired appearance.

- 231.3 Cut-In, Or Jamming, Clearcoat** - A fast-drying, ready-to-spray clearcoat applied to surfaces such as door jambs and trunk and hood edges to allow for quick closure.
- 231.4 Elastomeric Coating** - A coating designed for application over flexible parts, such as elastomeric bumpers.
- 231.5 Impact-Resistant Coating** - A specialty coating used on the lower 12 inches (31.6 cm) of a quarter-panel, door, or fender to resist chipping caused by road debris.
- 231.6 Low-Gloss Coating** - A coating which exhibits a gloss reading less than or equal to 25 on a 60° glossmeter.
- 231.7 Radar Dispersing Coating** - A coating designed to disperse radar signals, applied to any part of a military vehicle or military mobile equipment.
- 231.8 Underbody Coating** - A coating designed for protection and sound deadening that is typically applied to the wheel wells and underbody of an automobile.
- 231.9 Uniform Finish Blenders** - Any coating that is applied in a spot repair for the purpose of blending a paint overspray ("feathered") area of a repaired topcoat to match the appearance of an adjacent existing topcoat.
- 231.10 Water Hold-Out Coating** - A coating applied to the interior cavity areas of doors, quarter panels and rocker panels for the purpose of corrosion resistance to prolonged water exposure.
- 231.11 Weld-Through Primer** - A primer that is applied to an area before welding is performed, and that provides corrosion resistance to the surface after welding has been performed.
- 232 SPOT REPAIR ON A HEAVY TRUCK** - A repair of a damaged or uncoated area of a heavy truck in which not more than a total of 1 liter (1.1 quart) of topcoat(s) and a total of 1 liter primers are used; and such coatings are applied from a reservoir that can hold no more than 1.2 liters when completely full.
- 233 SURFACE PREPARATION AND SURFACE CLEANING FLUIDS** - Fluids that are used to prepare a surface for further operations by aiding the removal of grime, greases, waxes, unwanted deposits and embedded particles from the surface.
- 234 STRIPPERS** - Powerful solvents used to dissolve permanent, cured coatings, usually to attain a bare substrate.
- 235 THINNER** - Any solvent used to reduce the viscosity or solids content of a coating.
- 236 THREE-STAGE TOPCOAT** - A topcoat composed of a pigmented basecoat, a midcoat, and a transparent clearcoat.

- 237 TOPCOAT** - Any coating or series of coatings applied over a primer or an existing finish for the purpose of protection or beautification.
- 238 TOUCH UP COATING** - A coating applied by brush, air-brush, or nonrefillable aerosol can to cover minor surface damage.
- 239 TWO-STAGE TOPCOAT** - A topcoat consisting of a pigmented basecoat and a transparent clearcoat.
- 240 VEHICLE REFINISH COATING COMPONENT** - Any portion of a coating, such as a reducer or thinner, hardener, additive, etc., recommended (by its manufacturer or importer) to distributors or end-users for vehicle refinishing. The raw materials (such as polyurethane resin, etc.) used to produce the components that are mixed by the end-user to prepare a coating for application are not considered vehicle refinish coating components.
- 241 VEHICLE REFINISHING OPERATION** - For the purposes of this rule, any coating of vehicles or mobile equipment, their parts and components, including partial body collision repairs, for the purpose of protection, restoration or beautification, and which is subsequent to the original coating applied at a coating assembly line at an Original Equipment Manufacturing (OEM) plant.
- 242 VOC CONTENT** - See subsections 503.2 and 503.3.
- 243 VOLATILE ORGANIC COMPOUND (VOC)** - Any organic compound which participates in atmospheric photochemical reactions, except non-precursor organic compounds.

SECTION 300 - STANDARDS

- 301 LIMITATIONS: VOC CONTENT OF REFINISH COATINGS FOR LIGHT DUTY VEHICLES**
- 301.1** No person shall sell for use, supply for use, or apply, coating on a previously finished automobile/light-duty vehicle in Maricopa County unless the coating's VOC content complies with the applicable limits in Table 1.
- a.** VOC content is determined according to Sections 502, 503.2, and 505.
 - b.** Compliance will be determined based on the VOC content limit, as expressed in metric units. (English units {lbs VOC/gal} are provided for information only.)

TABLE 1
REFINISHES APPLIED TO THE BODIES OF AUTOMOBILE/LIGHT-DUTY VEHICLES OR
MOTORCYCLES

VOC LIMITS FOR REFINISH COATINGS AS APPLIED, MINUS EXEMPT COMPOUNDS

| Coating category | Grams VOC per liter | Pounds VOC per gal |
|----------------------------------|------------------------|-----------------------|
| Pretreatment wash primers | 780 | 6.5 |
| Primers/primer surfacers | 580 | 4.8 |
| Primer sealers | 550 | 4.6 |
| Single/two-stage topcoats | 600 | 5.0 |
| Topcoats of more than two stages | 630 | 5.2 |
| Multi-colored topcoats | 680 | 5.7 |
| Specialty coatings | 840 | 7.0 |
| Strippable booth coatings | 420 | 3.5 |

301.2 Refinishing Surfaces That Are Not Part of Body/Chassis: The recoating of a section of a light-duty vehicle that is not part of its body/chassis, its body's appurtenances, nor its wheels, shall comply with the VOC limits of Table 3. This includes drive-train, steering gear, suspension, etc.

301.3 Refinishing Replacement Appurtenances On The Vehicle Body: Vehicle-body appurtenances such as mirrors, trim strips, license-plate frames, etc., used to replace or supplement existing appurtenances on an automobile/light-duty vehicle bodies may be coated with coatings that meet the applicable VOC limits in Table 1, even if the item has never been coated or used.

302 REFINISHING HEAVY DUTY TRUCKS AND TRUCK-TRAILERS:

302.1 Refinish VOC Limits: No person shall apply refinish coating to any section or appurtenance of the body or chassis of a heavy truck unless that coating complies with the VOC limits in Table 2.

- a. VOC content is determined according to Sections 502, 503.2, and 505.
- b. Compliance will be determined based on the VOC content limit, as expressed in metric units. (English units {lbs VOC/gal} are provided for information only.)

TABLE 2
VOC LIMITS FOR REFINISH COATING AS APPLIED TO HEAVY TRUCK BODIES

As applied, minus exempt compounds

| VOC LIMIT → and Effective Date | Current | November 1, 1999 | November 1, 2000 | November 1, 2001 | | |
|---|-------------------------------------|---------------------|---------------------|--------------------------------------|---------------------|------------|
| TYPE OF COATING | | | | | | ROW |
| Pretreatment wash primer | 780 g/L 6.5 lb/gal | | | | | 1 |
| Primers/primer surfacers | 580 g/L 4.8 lb/gal | same | same | 420 g/L 3.5 lb/gal | | 2 |
| Primer sealers | 550 g/L 4.6 lb/gal | same | same | 420 g/L 3.5 lb/gal | | 3 |
| Single stage, solid color | 600 g/L 5.0 lb/gal | same | same | 420 g/L 3.5 lb/gal | | 4 |
| Single stage, metallic/iridescent | 550 g/L 4.6 lb/gal | same | same | 420 g/L 3.5 lb/gal | | 5 |
| 2-Stage topcoat basecoat & clearcoat | 600 g/L 5.0 lb/gal per formula** | same | same | 480 g/L 4.0 lb/gal per formula** | | 6 |
| Topcoats of more than two stages | 630 g/L 5.2 lb/gal per formula** | same | same | 480 g/L 4.0 lb/gal for trailers** | | 7 |
| Spot coats, 1 liter limit each stage | 600 g/L 5.0 lb/gal | | | | 546g/L (11/2/02) | 8 |
| Specialty Coatings as defined by §231 | 840 g/L 7.0 lb/gal | | | | | 9 |
| Strippable booth coatings | 2.0 lb/gal | | | | | |

**Formula for computing the VOC content of multi-stage coating is in subsection 503.1

302.2 Refinishing Replacement Appurtenances On A Heavy Truck: At the time of (re)placement, a person may coat heavy truck body appurtenances such as mirrors, trim strips, license-plate frames, wheel covers, etc., with coatings that meet the applicable VOC limits in Table 2 or the requirements of subsection 302.3, if the item is about to be used to replace or supplement existing appurtenances, even if the item has never been coated or used.

302.3 Spot Refinishing Of Heavy Trucks: A person may coat a heavy truck panel, a juncture of panels, or a body appurtenance using a coating with a VOC content that does not exceed the VOC-limits set forth in subsection a below, provided that the coatings as applied meet the requirements as set forth in subsection b:

a. VOC Limits For Spot Refinishing Of Heavy Trucks:

(1) Through November 1, 2002, 600 g VOC/L (5.0 lb VOC/gal).

(2) After November 1, 2002, 546 g VOC/L (4.55 lb VOC/gal).

b. Volume Limits:

(1) The coating shall be applied from a reservoir having a gross volume not exceeding 1.2 liters (5 cups) and containing no more than 1 liter (1.1 qt.) of coating.

(2) The complete topcoat of a single stage finish shall not use more than 1 liter.

(3) The complete topcoat of a multi-stage finish shall not exceed 2 liters.

(4) The total of all non-topcoat coatings, including wash and primers shall not exceed 1 liter.

c. Wash Primers may have up to 780 g/L (6.5 lb/gal).

303 COATING NEW SURFACES & REFINISHING HEAVY VEHICLES:

303.1 Coating New Or Never Coated Surfaces: New or never coated surfaces of mobile equipment and of a vehicle, including a heavy truck, that is not manufactured under NAICS code 33611, are subject to a VOC limit of 3.5 lb VOC/gal (420 g/L) for all unbaked coatings over metal or plastic. The VOC content of coating applied on or over surfaces included in Table 3 shall comply with the VOC limits of Table 3.

303.2 Refinishing Surfaces That Are Not Part Of Body/Chassis: The recoating of a section of mobile equipment or a heavy-duty vehicle, including a heavy truck, that is not part of its body/chassis, its wheels, nor appurtenances, shall comply with the VOC limits of Table 3. This includes drive-train, steering gear, suspension, etc.

303.3 Refinishing Mobile Equipment And Heavy-duty Vehicles: No person shall refinish mobile equipment or any heavy-duty vehicle that is not a heavy truck unless the coating as applied conforms to the VOC limits in Table 3, except that pre-treatment acid etchant wash shall conform to the VOC limits of row 1 in Table 2.

TABLE 3
VOC Limits For Coating As Applied To Uncoated Vehicle Surfaces

| COATING ON METAL SURFACES | | |
|---|------------------------|------------------------|
| The following includes Coating, Adhesive, & Adhesive Primer | Lbs. per gallon | Grams per liter |
| Air-Dried Coating | 3.5 | 420 |
| Baked Coating [above 200°F (93°C)] | 3.0 | 360 |
| COATING ON VINYL SURFACES | 3.8 | 450 |
| COATING ON FABRIC SURFACES | 2.9 | 350 |
| COATING PLASTIC SURFACES not defined as flexible | 3.5 | 420 |
| COATING FLEXIBLE PLASTIC SURFACES (not Vinyl) | | |
| - Primer | 4.1 | 490 |
| - Color Topcoat | 3.8 | 450 |
| - Basecoat/Clear Coat (Combined System) | 4.5 | 540 |

304 MIXING REQUIREMENTS:

- 304.1 Suppliers Provide Mixing Instructions:** No person shall supply vehicle refinishes regulated by Table 1 or Table 2 of this rule unless instructions for proper mixing/diluting are provided.
- 304.2 Vehicle-Appropriate VOC-Content And Instructions:** If a supplier of a refinish coating represents that such coating is appropriate to coat a particular type of vehicle listed in Table 1 or Table 2:
- a. The coating as mixed and applied must meet the applicable VOC limit in Table 1 or Table 2; and,
 - b. The supplier must provide only those mixing/blending instructions that meet the VOC limit; except,
 - c. Instructions that included both compliant and non-compliant formulation directions are acceptable if they have a line, mark, or totally obscuring coating through/over each word of all non-compliant mixing instructions.
- 304.3 Mixing Requirements For The Coating User:** No person adding VOC-containing thinner, reducer, or other diluent to any refinish coating regulated by either Table 1 or Table 2 shall add such diluents in proportions higher than those specified or recommended by the instructions provided by the supplier of the coating.

305 SURFACE-PREPARATION AND SURFACE-CLEANING FLUIDS:

- 305.1** A person cleaning or preparing a surface of a vehicle or mobile equipment for coating using a wipe method or other non-dip method shall use a material with a VOC content as applied of no more than 1.4 pounds of VOC per gallon as determined by methods set forth in subsections 502.1d or 502.3.

- 305.2** Neither surface-cleaning nor surface-preparation material that contains VOC shall be applied by means of motor-compressed air if applied in a mist or (finely atomized) spray.
- 305.3** Rule 331 applies to the dip cleaning of vehicle or mobile equipment surfaces.
- 306 MAINTENANCE:** Any person subject to this rule shall operate and maintain in proper working order all production and cleaning equipment in which VOC-containing materials are used or stored.
- 307 PAINT GUN REQUIREMENTS AND LIMITS:**
- 307.1** No person shall apply any coating with a VOC content exceeding 3.0 lb VOC/gal (360 g/l) using a spray gun, unless such spraying employs one of the following devices or systems:
- a. A low pressure spray gun or system (such as HVLP), or
 - b. An electrostatic system, or
 - c. A system that atomizes principally by hydraulic pressure, including “airless” and “air-assisted airless”.
- 307.2** A person is allowed to use a spray gun other than one allowed by subsection 307.1 under the following conditions:
- a. For applying materials that have a VOC content not exceeding 3.0 lb VOC/gal (360 g/l) as applied, less water and non-precursor compounds.
 - b. If such guns are designed and used solely for detailing and/or touch-up, and have a maximum reservoir capacity of 250 cc (8.8 fluid ounces).
 - c. If such guns are used to apply adhesives.
- 308 EMISSION CONTROL SYSTEM:** As an alternative to meeting an applicable coating-VOC limit and/or work practice pursuant to Sections 302, 304, 305, or 307, an operator is allowed to operate an Emission Control System (ECS) that reduces VOC emissions by at least 85%, pursuant to Section 504.
- 309 CLEANUP AND CLEANING SUPPLY AND APPLICATION EQUIPMENT:**
- 309.1** All solvent used to manually clean spray guns shall be collected into a container which shall be immediately closed after all the solvent has been collected.
- 309.2** All solvent used for line cleaning shall be pumped or drained into a container kept closed when not in use.
- 309.3** Tanks used for stripping off coating or for cleaning objects shall be covered when not in use. Solvent-dragout shall be minimized by tilting or rotating the object to drain off any pools of solvent before removing the object from above the tank.

310 GUN CLEANING MACHINES: Any person subject to this rule shall use a paint gun cleaning machine to clean paint guns if the vehicle refinishing operation is required to have an Air Pollution Control Permit by Rule 200 of these Rules.

310.1 Manual Pre-Cleaning And Water Cleanup:

- a. Manual cleaning outside of the cleaning machine is allowed if the cleaning machine is used immediately after manual cleaning, and if done without spraying cleaning solvent with the gun.
- b. A cleaning machine is not required to clean a paint gun if the gun is cleaned with water or a cleaning mixture that is more than 1/2 water by weight or volume.

310.2 General Requirements For Gun Cleaning Machines: The gun-cleaning machine shall:

- a. Be designed to clean paint-guns and be kept in proper repair and free from liquid leaks.
- b. Have at least one pump which drives cleaning solvent through and over the gun, and a basin which permits containment of the cleaning solvent.
- c. Have all covers and other surfaces that are exposed to gaseous or liquid VOC-solvent be impervious to both gaseous and liquid VOC-solvent.

310.3 Specific Requirements For 2 Types Of Cleaning Machines:

a. Automatic Gun-Cleaning Machine:

- (1) Shall be self-covering or enclosing when not loading or unloading.
- (2) The machine shall have a self-closing cover or other self-enclosing feature which in the cover's closed position allows no gaps exceeding 1/8 inch (3 mm) between the cover and the cabinet.
- (3) The machine shall be designed and maintained to prevent operation of its mechanical cleaning feature(s) unless it is completely covered or enclosed to the gap limits specified in the preceding subsection 310.3a.(2).

b. Non-Automatic Remote Reservoir Gun-Cleaning Machine:

- (1) The cleaning machine shall be designed such that cleaning solvent drains from the sink/work-space quickly and completely into a remote reservoir when the work-space is not in use.

- (2) The reservoir shall have the ability to contain VOC vapors and shall not have a cumulative total opening, including the drain opening(s), allowing VOC-escape to the atmosphere exceeding two square inches in area.
- (3) Machine designs are allowed in which the base of the sink/work-space functions as the reservoir's top surface, as long the fit/seal between sink base and reservoir container allows the reservoir to meet the opening limits specified in the preceding subsection 310.3b(2).

311 STORAGE AND DISPOSAL OF VOC AND VOC-CONTAINING MATERIAL:

- 311.1** Any person subject to this rule shall store all VOC-containing materials, including but not limited to waste coatings, waste solvents and their residues, and rags in closed containers.
- 311.2** A container must have a legible label identifying the container's contents.
- 311.3** A container shall be kept closed except when contents are added or removed.
- 311.4** Disposal of waste or surplus VOC-containing materials shall be done in a manner that inhibits VOC evaporation, such as having these materials hauled off site in sealed containers.

312 EXEMPTIONS:

- 312.1 Exemptions From Other Rules:** Maricopa County Air Pollution Rules and Regulations Rules 330 and 336 do not apply to any vehicle or mobile equipment coating or refinishing operation to which this Rule 345 is applicable.
- 312.2 Formal Vehicle Refinishing Training:** A student in classes at an accredited school which teaches vehicle refinishing is exempt from the recordkeeping provisions of this rule.
- 312.3** Coating with a non-refillable aerosol can is exempt from this Rule 345.
- 312.4 Out-Of Date Coatings:** Coating otherwise subject to Table 1 limits but manufactured before January 15, 1999 is exempt from Table 1 VOC limits until November 1, 1999.

SECTION 400 - ADMINISTRATIVE REQUIREMENTS

- 401 ECS SCHEDULE:** Any owner or operator intending to install an ECS in a facility to comply with requirements of this rule shall comply with the requirements of subsection 504.3.
- 402 THE RESPONSIBILITIES OF LARGE USERS:**
 - 402.1** The owner or operator of a facility which emits 10,000 pounds or more of VOC in any calendar year must submit a report of such emissions on a form supplied by the Department after the end of that calendar year.

402.2 An owner or operator of a facility which in a calendar year meets or exceeds any of the following quantities must notify the Control Officer of this fact in writing by February 28 (within two months) after the end of that calendar year:

- a. Used a total of 1000 gallons (3785 l) of coating (with reducer and hardener); or
- b. Received a total of 1300 gallons (4920 l) of cleaning solvent, lacquer thinner and wash-thinner; or
- c. Disposed of more than 1000 gallons or 6000 pounds (2722 kg) to hazardous waste collection; or
- d. Submitted a total exceeding 9000 pounds (4082 kg) of VOC in the facility's most recently completed Maricopa County annual air-emission inventory form.

402.3 The Control Officer may require in writing a report of annual emissions from a facility which has given notification as required by the preceding subsection 402.2, or from any other facility which in the Control Officer's determination can have annually emitted 5 tons (4536 kg) or more of VOC.

403 JOBBERS/SUPPLIERS RECORDKEEPING RESPONSIBILITY FOR REFINISHES:

403.1 An owner or operator selling or supplying vehicle refinishing coatings, coating components, or refinishing supplies directly to facilities that refinish automobiles, light-duty vehicles, or heavy trucks in Maricopa County shall maintain records of the VOC content of such materials; and

- a. Records shall be sufficient to calculate the total VOC annually sold to facilities described in the preceding subsection 403.1.
- b. Records shall include sales of cleanup and surface preparation materials that contain more than 2% VOC by weight or volume, or more than 0.17 lb VOC/gal (20 g/L).

403.2 An owner or operator shall total cumulative vehicle-refinishing VOC sold during a current calendar year (pursuant to 403.1) in a quarterly manner, by the end of the month following each quarter.

403.3 Jobbers or suppliers annually supplying less than 100 pounds of vehicle refinishes and supplying less than 100 pounds of cleaning/surface prep materials to vehicle refinishers are exempt from the requirement of subsections 403.1 and 403.2.

404 WEIGHT EXCLUSION: Vehicles having a manufacturer's gross vehicle weight rating of 8600 lbs or more are excluded from NAICS code 33611, unless clearly identified as being included by the NAICS, as incorporated by reference in Section 505.

SECTION 500 - MONITORING AND RECORDS

501 RECORDKEEPING AND REPORTING: Any person subject to this rule shall keep the records required under this Section 501 in a consistent and complete manner and shall make them available to the Control Officer without delay during normal business hours.

501.1 Responsibility For Products In Use: An owner or operator shall maintain written records in the facility which give the name or code number of each VOC-containing product and its VOC content as received. VOC content shall be expressed in pounds of VOC per gallon (or grams/liter), less water and non-precursors, excepting waterborne cleaners which shall include the water.

a. Examples Of What To Include: All coating components as received from the supplier, before any in-house blending, such as coating base and tint base for topcoats, midcoats, primers, specialty coatings, sealers, and strippable booth coating; other coating components such as hardeners, catalysts, reducers, promoters, inhibitors and other coating additives; and stripper, wash-thinner, lacquer thinner, gun cleaning solvent, surface prep cleaners and other cleaners, including waterborne cleaners which contain some VOC.

b. Sufficient Documentation: Any one of the following may be used to meet the requirements of subsection 501.1, as long as all VOC-containing refinishing products are accounted for pursuant to subsection 501.1, (first paragraph):

- (1)** An up-to-date hardcopy (in writing) list prepared for that facility.
- (2)** Current material safety data sheets (MSDS) or product data sheets showing the VOC content.
- (3)** Purchase documentation that gives VOC content, such as invoices and/or receipts showing VOC content.
- (4)** Current, dated manufacturers publications such as charts or lists which show VOC content, with the products used in the facility highlighted or otherwise clearly marked.

501.2 Documentation Of Purchases: Purchase records showing the volume of each VOC-containing refinishing-related product purchased shall be kept available for the current and the previous year. Actual invoices and receipts showing the volume of the material purchased will suffice in place of ledger-style records.

501.3 Record Retention: Records shall be retained for five years.

501.4 Records: The Control Officer may account as VOC emissions to the atmosphere any VOC that is not accounted for by adequate records of disposal or of reuse within a facility.

502 COMPLIANCE DETERMINATION:

502.1 For routine purposes, the Control Officer may determine VOC content from a manufacturer's product data document such as a current manufacturer's safety data sheet (MSDS) that provides exact product contents.

502.2 Measurement of VOC content of coating materials subject to this rule, including the requirements of Section 301, shall be conducted and reported in accordance with EPA Test Method 24 (as incorporated by reference in Section 505), with the following restrictions for multi-component, polymerizing coatings: Method 24 shall be modified to eliminate the post-mixing dilution step (that employs toluene or other solvent). The mixture shall be spread instead by appropriate technique to form a thin layer, occupying the entire bottom of the foil pan. California's Bay Area Air Quality Management District Method 31 (amended 4/15/92) can be used as a guide for such spreading.

502.3 Low Or No-Solids Materials:

a. The VOC content of solutions, dispersions, and emulsions that have no solids or less than 5% solids shall be determined by 1 of the following methods:

(1) South Coast Air Quality Management District Method 313-91, as incorporated by reference in Section 505.

(2) Method 31 of California's Bay Area Air Quality Management District, as incorporated by reference in Section 505.

b. Measurement of the VOC content of cleaning fluids, including those cleaners limited by Section 305 of this rule, shall be according to the formula in subsection 503.3 and applicable test methods in Section 505.

502.4 With reference to subsection 307.1a, measurement of air pressure at the tip of an air atomized paint spray gun that atomizes shall be performed using a device supplied by the gun's manufacturer for that purpose. The measurement shall be made dynamically at the center of the air cap and at the air horns, with the spray configured to a fan diameter of eight to ten inches on a flat surface being coated. The axis of the fan pattern shall be perpendicular to this surface.

502.5 Pretreatment Wash Primers: The acid weight percent of pretreatment wash primers must be determined using the American Society for Testing and Materials (ASTM) Test Method D 1613-96, as incorporated by reference in Section 505. If the pigment in a pretreatment wash primer prevents the use of this test method for determining the acid weight percent of the coating, then the test method shall be used for the nonpigmented component of the coating, and the acid weight percent shall be calculated based on the acid content of the nonpigmented component and the mixing ratio of the nonpigmented component to the remaining components recommended by the regulated entity.

502.6 ECS Testing:

- a. The VOC content of gaseous emissions entering and exiting an ECS shall be determined by either EPA Method 18 or EPA Method 25 and its submethod(s), as are incorporated by reference in Section 505.
- b. Capture efficiency of an ECS shall be determined either by EPA Method 204 and its submethods, or by using mass balance calculation methods in concert with EPA Methods 2, 2a, 2c, and 2d, as are incorporated by reference in Section 505.

503 FORMULAS:

- 503.1** For the purpose of determining compliance with the VOC content limits in Table 1 of this rule, each regulated entity shall determine the VOC content of a coating using the procedures described in subsection 503.2 for a single coating stage or as follows for the VOC content of a multi-stage coating.

$$\text{VOC multi} = \frac{\text{VOC}_{bc} + \sum_{i=0}^M \text{VOC}_{mc_i} + 2(\text{VOC}_{cc})}{M + 3}$$

where:

$\text{VOC}_{\text{multi}}$ = VOC content of multi-stage topcoat, in grams VOC/liter of coating;

VOC_{bc} = VOC content of the basecoat, as determined in subsection 503.2;

VOC_{mc_i} = VOC content of midcoat i, as determined in subsection 503.2.;

VOC_{cc} = VOC content of the clearcoat, as determined in subsection 503.2; and

M = Number of midcoats.

In a situation where a “ground coat” is used prior to a basecoat, use of the equation shall be adjusted as follows: The ground coat will be considered the basecoat and the basecoat will be considered one of the midcoats.

- 503.2 Pounds Of VOC Per Gallon Of Coating (Grams VOC/Liter):** The mass of VOC per combined volume of VOC-plus-coating-solids before coating application, which can be calculated by the following equation:

$$\text{Pounds of VOC per Gallon (Grams/liter) of Coating} = \frac{W_s - W_w - W_{es}}{V_m - V_w - V_{es}}$$

Where:

W_s = weight of volatile material in pounds (or grams)

W_w = weight of water in pounds (or grams)

- W_{es} = weight of non-precursors in pounds (or grams)
 V_m = volume of total material in gallons (or liters if using grams)
 V_w = volume of water in gallons (or liters if using grams)
 V_{es} = volume of non-precursor compounds in gallons (or liters)

503.3 VOC Content Of Cleaners And Reducers (Material VOC-Content):

$$\text{VOC Content Of Material} = \frac{W_s - W_w - W_{es}}{V_m}$$

Using consistently either English or metric measures in the calculations
Where:

- W_s = weight of all volatile material in pounds (or grams) including VOC, water, non-precursor organic compounds and dissolved vapors.
 W_w = weight of water in pounds (or grams)
 W_{es} = weight of all non-precursor compounds in pounds (or grams)
 V_m = volume of total material in gallons (or liters)

504 EMISSION CONTROL SYSTEM (ECS) AND RELATED SYSTEM OPERATING REQUIREMENTS:

504.1 ECS Requirements: To meet the requirements pursuant to Section 308, an ECS shall be operated as follows:

- a. The emissions-processing subsystem of the ECS shall reduce the VOC entering it by at least 90 percent.
- b. Throughout the period when the VOC content exceeds the applicable VOC-limits, the ECS shall be operated to control VOC emissions.
- c. Materials that exceed the applicable VOC-limits shall be clearly identified such that workers are informed an ECS must be used.

504.2 Recordkeeping For An ECS:

- a. On each day that an ECS is used to comply pursuant to Section 308, an owner or operator shall record the amount and VOC content of the material for which the ECS was used.
- b. **ECS Operation And Maintenance Records:**
 - (1) On each day an ECS is used, make a permanent record of the operating parameters of the key systems as required by the O&M Plan.

- (2) For each day or period in which the O&M Plan requires that maintenance be performed, a permanent record shall be made of the maintenance actions taken within 24 hours of maintenance completion.

504.3 ECS Schedule: Any owner or operator of a facility, first intending to install and commence to use an ECS pursuant to Section 308, shall submit for the Control Officer's approval an emission control plan describing the ECS by the first day of the 4th month after the month in which such facility becomes subject to the ECS requirement. The plan shall show how the ECS is to be used to achieve full compliance. The plan shall specify dates for completing increments of progress, such as the contractual arrival date of new control equipment. The Control Officer may require a person submitting such emission control plan to submit subsequent reports on progress in achieving compliance. Any and all ECS used to achieve such compliance shall be in operation by 15 months after the facility becomes subject to the ECS requirement.

504.4 Operation And Maintenance (O&M) Plan Required For ECS: For any ECS used to meet the requirements of this rule:

- a. An owner or operator shall provide and maintain (an) O&M Plan(s) for the ECS and any ECS monitoring device.
- b. The owner or operator shall submit to the Control Officer for approval the O&M Plans of each ECS and each ECS monitoring device.
- c. The owner or operator shall comply with all the identified actions and schedules provided in each O&M Plan.

504.5 Providing And Maintaining ECS Monitoring Devices: Any person incinerating, adsorbing, or otherwise processing VOC emissions pursuant to this rule shall provide, properly install and maintain in calibration, in good working order and in operation, devices described in the facility's O&M Plan that indicate temperatures, pressures, rates of flow, or other operating conditions necessary to determine if air pollution control equipment is functioning properly and is properly maintained.

504.6 O&M Plan Responsibility: An owner or operator of a facility that is required to have an O&M Plan pursuant to subsection 504.4 must fully comply with all O&M Plans that the owner or operator has submitted for approval, but which have not yet been approved, unless notified otherwise by the Control Officer in writing.

505 TEST METHODS ADOPTED BY REFERENCE: The EPA test methods as they exist in the Code of Federal Regulations (CFR) (July 1, 1998), as listed below, are adopted by reference. The other test methods listed here are also adopted by reference, each having paired with it a specific date that identifies the particular version/revision of the method that is adopted by reference. These adoptions by reference include no future editions or amendments. Copies of test methods referenced in this section are available at the Maricopa County Environmental Services Department, 1001 North Central Avenue, Phoenix, AZ, 85004-1942.

505.1 EPA Test Methods:

- a. EPA Methods 2 (“Determination of Stack Gas Velocity and Volumetric Flow Rate”), 2a (“Direct Measurement of Gas Volume Through Pipes and Small Ducts”), 2c (“Determination of Stack Gas Velocity and Volumetric Flow rate in Small Stacks or Ducts”), and 2d (“Measurement of Gas volumetric Flow Rates in Small Pipes and Ducts”). All 4 of the foregoing methods are in 40 CFR 60, Appendix A.
- b. EPA Method 18 (“Measurement of Gaseous Organic Compound Emissions by Gas Chromatography”) and its submethods (40 CFR 60, Appendix A).
- c. EPA Test Method 24 (“Determination of Volatile Matter Content, Water Content, Density, Volume Solids, and Weight Solids of Surface Coatings”) (40 CFR 60, Appendix A).
- d. EPA Method 25 (“Determination of Total Gaseous Nonmethane Organic Emissions as Carbon”) and its submethods (40 CFR 60, Appendix A).
- e. EPA Test Methods 204 (“Criteria For and Verification Of a Permanent or Temporary Total Enclosure”), 204a, 204b, 204c, 204d, 204e, and 204f (Appendix M, 40 CFR 51).

505.2 Other Test Methods (Not EPA):

- a. California’s Bay Area Air Quality Management District (BAAQMD) Method 31 (April 15, 1992), “Determination of Volatile Organic Compounds in Paint Strippers, Solvent Cleaners, and Low Solids Coatings”.
- b. California’s South Coast Air Quality Management District (SCAQMD) Method 313-91 (April, 1997).
- c. American Society for Testing and Materials (ASTM) Test Method D 1613-96 (1996).

505.3 Other Reference Material: North American Industrial Classification System, Executive Office of the President, Office of Management and Budget, 1997, pp. 334-339, et. seq.